

**FIRST** IN  
QUALITY

BUILT TO  
**LAST**

**CASE TAPERS**

BB-2

BB-2/SS

TB-2

SB-2EX

SB-2EX SEMI

SB-2EX RANDOM

SB/TB-2

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**EASTEY**  
an ENGAGE Technologies Company

1 (800) 835-9344 [www.eastey.com](http://www.eastey.com)

## BB-2 BOTTOM BELT CASE TAPER

### COST-EFFECTIVE CASE SEALING

BB-2 features self-centering side rails, a rugged bottom belt drive, and heavy-duty mast that easily adjusts to handle a variety of case sizes at a cost-effective price.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	6.0"	4"
Maximum Box Size	Infinite	21.0"	20.5"
TAPING SPECIFICATIONS			
Belt Speed	60 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		



## SB-2EX SIDE BELT CASE TAPER

### WIDE STANDARD CASE RANGE

The SB-2EX's side belts are great for light or heavy weight, narrow or small boxes. It is ideal for void-fill cases where the packaged product does not support the box.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.0"	4.0"
Maximum Box Size	Infinite	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		



## EASY PACKER CASE TAPING SYSTEM

### COMPACT CASE ERECTING, PACKING AND SEALING

Designed to streamline manual case packing, the Easy Packer is supplied with an 48" anvil packing station extended side rails, and flap closing bars to assist with the packing and sealing process.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.0"	4.0"
Maximum Box Size	Infinite	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	20 cases per min.		
Air Requirements	None		



## BB-2/SS BOTTOM BELT CASE TAPER

### IDEAL FOR WASHDOWN CONDITIONS

Stainless steel construction coupled with a single drive washdown motor and aggressive drive belts make BB-2/SS ideal for wash down conditions.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	5.0"	4"
Maximum Box Size	Infinite	21.0"	20.5"
TAPING SPECIFICATIONS			
Belt Speed	60 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		



## SB-2EX RANDOM RANDOM SIDE BELT CASE TAPER

### RANDOM CASE SIZE SEALING

SB-2EX Random allows users to run a variety of case sizes without having to manually adjust for each box. The system automatically adjusts the side rails and tape head height for different size cases.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	Infinite	23.0"	23.0"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	15-20 cases per min.		
Air Requirements	80 PSI		



## SB-2EX SEMI SEMI-AUTOMATIC UNIFORM CASE TAPER

### SEMI-AUTOMATIC CASE CLOSING & SEALING

The SB-2EX Semi side belt case taper is designed to automatically close all four case flaps and seal the top and bottom. The adjustable plow system provides the utmost flexibility for varying types of carton sealing applications.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	24.0"	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	20 cases per min.		
Air Requirements	85 PSI		



## TB-2 BOTTOM BELT CASE TAPER

### FOR TALL AND NARROW CASES

TB-2 utilizes top and bottom drives and a dual mast for greater tape head stability. It is ideal for tall and narrow or over-filled cases.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	6.0"	4.5"
Maximum Box Size	Infinite	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		



## SB/TB-2 SIDE BELT & TOP BELT CASE TAPER

### DESIGNED FOR EXTRA LARGE CASES

The SB/TB's top and side belts are great for over-sized, heavy weight cases that are too large for most case sealing equipment.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	4.5"	7.0"	4.0"
Maximum Box Size	Infinite	27.5"	27.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		



## TAPEHEADS EASTEY TAPEHEADS

### TAPEHEAD OPTIONS

Two tape head options are available for Easteys line of case tapers: the EZ and EX Models. These heavy-duty tape applying cartridges incorporate bronze bushings and other top of the line materials to provide trouble-free service. These tapeheads drop into the bottom of the machine and can be removed in an upward motion from the top taping assemblies. Both versions of top and bottom tapeheads can be removed instantly without tools.

In addition, Easteys offers a full line of specialty application tapeheads and heads for competitive systems:

- Front L-Clip Tapehead
- EZ tapehead for 3M machines
- EZ tapehead for Dekka machines
- EZ tapehead for Loveshaw machines
- 2" or 3" tapeheads standard
- Custom widths available



## PRODUCT HANDLING

### EX-CF CARTON FORMER

#### COMPACT CASE FORMING AND PACKING

Designed for semi-automatic case forming and packing, the EX-CF will improve productivity and increase your ROI.

EX-CF SPECIFICATIONS	
Machinery Makeup	12 gauge powder coated steel
Conveyor Height Adj.	27" to 34.6"
Air Requirements	80 PSI
Electrical Requirements	None
BOX SPECIFICATIONS	
Minimum Box Size	7.5" (L) x 5.5" (W) x 3" (Depth)
Maximum Box Size	25" (L) x 20" (W) x 19.5" (Depth)



### EASTEY CONVEYORS VARIABLE SPEED CONVEYORS

#### CONVENIENT PRODUCT TRANSPORT

Small footprint, seamless self-tracking belt, pre-drilled holes for printer hardware, and magnetic mounted control box make the Eastey Conveyor Series an ideal solution for case coding and product transport.

CONVEYOR SPECIFICATIONS	
Machinery Makeup	12 gauge powder coated steel
Variable Speed	Up to 100 fpm
Conveyor Height Adj.	20" - 33.5" w/out casters 24" - 37.5" with
Electrical Requirements	110V 5A Single Phase
MODEL SPECIFICATIONS	
EC1248	48.9" (L) x 20.2" (W) x 12" (Conveyor W)
EC1848	48.9" (L) x 26.2" (W) x 18" (Conveyor W)
EC2472	72" (L) x 32.2" (W) x 24" (Conveyor W)



### ACCUMULATION TABLES ROTARY ACCUMULATION TABLES

#### MANAGE PRODUCTION RATES

Eastey's Accumulating Tables are placed at the end of a production line to receive bottles, jars, cans, and containers after filling or cleaning. The accumulating table helps prevent costly backups and slowdowns in production.

TABLE SPECIFICATIONS	
Machinery Makeup	Industrial strength tubular steel frame
Working Height	Adjustable 27" to 37" height
Variable Speed	Up to 13 revolutions per minute
Electrical Requirements	115V or 220V, 5A single phase w/ground
MODEL SPECIFICATIONS	
TT36	36" table diam. 24" base(L) 24" base (W)
TT48	48" table diam. 24" base(L) 24" base (W)



### VCTS VERTICAL CASE TRANSPORT SYSTEM

#### CUSTOM CASE PRINTING MADE EASY

The VCTS is designed for off-line custom case printing and eliminates the need for pre-printed cases or expensive labeling equipment.

BOX SPECIFICATIONS	
Width	
Minimum Box Size	10.0" (Standard & XL)
Maximum Box Size	33.0" (Standard) 48" (XL)
MACHINE SPECIFICATIONS	
Belt Speed	72 fpm (approx. 50 - 10" x 10" cases/min)
Input Hopper	Up to 90 flat single wall cases
Electrical Requirements	110 VAC, 60Hz, 4.0A
Air Requirements	80 PSI, 1/4 NPT Fitting





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